

Flexible Packaging's Top 25 Converters

2014 Rank	2013 Rank	2012 Rank	2013 Sales (in millions)	Company Headquarters	Highest Ranking Officer	Plants in N.A.	Employees in N.A. (flex pkg only)	Markets Served
1	1	2	\$5.6B	Sealed Air Corp. Elmwood Park, N.J.	Jerome A. Peribere <i>president and CEO</i>	107	16,200	1 2 3 4 5 7 8
2	2	1	\$5.0B	Bemis Co. Neenah, Wis.	Henry Theisen <i>president and CEO</i>	47	10,000	1 2 3 4 5 6 8 9
3	3	3	\$2.487B	Sigma Plastics Group Lyndhurst, N.J.	Alfred Teo <i>chairman and CEO</i>	40	5,000	1 2 3 4 5 6 7 8 9
4	5	4	\$2.1B	Berry Plastics Corp. Evansville, Ind.	Jonathan Rich, Ph.D. <i>president and CEO</i>	70	2,125	1 2 3 4 5 6 7 8 9
5	6	7	~\$1.7B*	Coveris Chicago, Ill.	Gary Masse <i>CEO</i>	17	2,500	1 2 3 4 5 6 7 8 9
6	4	5	\$1.4B	Printpack, Inc. Atlanta, Ga.	James E. Love, III <i>president and COO</i>	24	3,900	1 2 4 5 6 7 8 9
7	7	9	\$715	Winpak Ltd. Winnipeg, Man., Canada	Bruce Berry <i>president and CEO</i>	6	1,456	1 2 3 4 5 6 8
8	11	10	\$700	Hilex Poly Co. LLC Hartsville, S.C.	Stan Bikulege <i>chairman and CEO</i>	16	1,600	1 2 7
9	8	8	\$633.80	Graphic Packaging International, Inc. Sandy Springs, Ga.	David Scheible <i>president and CEO</i>	10	1,772	1 2 3 4 5 6 7 8 9
10	12	11	\$596	Packaging Dynamics Corp. Chicago, Ill.	Roger Prevot <i>director and CEO</i>	10	1,160	1 2 3 4 5 8
11	9	17	~\$564*	Duro Bag Manufacturing Co. Florence, Ky.	Charles Shor <i>president and CEO</i>	8	1,760	1 3 7 9
12	10	12	\$500	Hood Packaging Corp. Burlington, Ont., Canada and Madison, Miss.	Robert B. Morris <i>president</i>	18	1,500	1 2 6 7 8 9
13	13	14	\$400	Sonoco Products Co. Hartsville, S.C.	M. Jack Sanders <i>president and CEO</i>	10	860	1 2 5 6 7
14	15 / 16	13	\$375	Bryce Corp. Memphis, Tenn.	Thomas Bryce <i>chairman and CEO</i>	5	800	1 2 5 6 7 8
15	14	16	\$370	American Packaging Corp. Rochester, N.Y.	Peter Schottland <i>president and CEO</i>	3	600	1 2 3 4 5 7 8 9
16	15 / 16	15	\$360	Ampac Holdings, LLC Cincinnati, Ohio	John Baumann <i>president and CEO</i>	8	~1100	1 2 3 4 5 6 7 8 9
17	17	22	\$350	Pregis Corp. Deerfield, Ill.	Kevin Baudhuin <i>president and CEO</i>	15	875	1 3 4 5 6 7
18	20	19	\$300	Prolamina Corp. Westfield, Mass.	Greg Tucker <i>CEO</i>	3	400	1 3 4 7
19	18	18	\$275*	Amcor Flexibles Mundelein, Ill.	Tom Cochran, <i>VP Flexibles Americas & Medical Europe president</i>	9	800	1 2 3 4 5 6 8 9
20	19	20	\$250	cei (Coating Excellence Int'l LLC) Wrightstown, Wis.	Michael Nowak <i>president and CEO</i>	3	500	1 4 5 6 7 8 9
21	21	21	\$164*	Scholle Packaging, Inc. Irvine, Calif.	Leon P. Gianneschi <i>president and CEO</i>	7	990	1 2 6 7 8 9
22	22	24	~\$160*	Shields Bag & Printing Co. Yakima, Wash.	Lisa Shields-Long <i>president and CEO</i>	1	490	1 2 3 6 7 8 9
23	23	23	~\$140*	Mondi Jackson, Inc. Jackson, Mo.	Franke Reinhold <i>president and COO</i>	2	N/A	1 2 3 5 6 8 9
24	24	25	\$119	Oracle Packaging, Inc. Winston-Salem, N.C.	Scott Dickman <i>CEO</i>	2	285	1 2 3 4 5 7 8
25	25	N/A	\$115	Automated Packaging Systems Streetsboro, Ohio	Bernard Lerner <i>CEO</i>	5	500	1 3 4 5 6 7 8

*Flexible Packaging estimate, based on information from Hoover's Online database, D&B database and/or the Company's own data.

MARKETS: 1-Food; 2-Beverage; 3-Pharmaceutical; 4-Medical; 5-Personal Care; 6-Household Care; 7-Retail; 8-Industrial; 9-Agriculture