

# Flexible Packaging's Top 25 Converters

2014 Rank	2013 Rank	2012 Rank	2013 Sales (in millions)	Company Headquarters	Highest Ranking Officer	Plants in N.A.	Employees in N.A. (flex pkg only)	Markets Served
1	1	2	\$5.6B	<b>Sealed Air Corp.</b> Elmwood Park, N.J.	Jerome A. Peribere <i>president and CEO</i>	107	16,200	1 2 3 4 5 7 8
2	2	1	\$5.0B	<b>Bemis Co.</b> Neenah, Wis.	Henry Theisen <i>president and CEO</i>	47	10,000	1 2 3 4 5 6 8 9
3	3	3	\$2.487B	<b>Sigma Plastics Group</b> Lyndhurst, N.J.	Alfred Teo <i>chairman and CEO</i>	40	5,000	1 2 3 4 5 6 7 8 9
4	5	4	\$2.1B	<b>Berry Plastics Corp.</b> Evansville, Ind.	Jonathan Rich, Ph.D. <i>president and CEO</i>	70	2,125	1 2 3 4 5 6 7 8 9
5	6	7	~\$1.7B*	<b>Coveris</b> Chicago, Ill.	Gary Masse <i>CEO</i>	17	2,500	1 2 3 4 5 6 7 8 9
6	4	5	\$1.4B	<b>Printpack, Inc.</b> Atlanta, Ga.	James E. Love, III <i>president and COO</i>	24	3,900	1 2 4 5 6 7 8 9
7	7	9	\$715	<b>Winpak Ltd.</b> Winnipeg, Man., Canada	Bruce Berry <i>president and CEO</i>	6	1,456	1 2 3 4 5 6 8
8	11	10	\$700	<b>Hilex Poly Co. LLC</b> Hartsville, S.C.	Stan Bikulege <i>chairman and CEO</i>	16	1,600	1 2 7
9	8	8	\$633.80	<b>Graphic Packaging International, Inc.</b> Sandy Springs, Ga.	David Scheible <i>president and CEO</i>	10	1,772	1 2 3 4 5 6 7 8 9
10	12	11	\$596	<b>Packaging Dynamics Corp.</b> Chicago, Ill.	Roger Prevot <i>director and CEO</i>	10	1,160	1 2 3 4 5 8
11	9	17	~\$564*	<b>Duro Bag Manufacturing Co.</b> Florence, Ky.	Charles Shor <i>president and CEO</i>	8	1,760	1 3 7 9
12	10	12	\$500	<b>Hood Packaging Corp.</b> Burlington, Ont., Canada and Madison, Miss.	Robert B. Morris <i>president</i>	18	1,500	1 2 6 7 8 9
13	13	14	\$400	<b>Sonoco Products Co.</b> Hartsville, S.C.	M. Jack Sanders <i>president and CEO</i>	10	860	1 2 5 6 7
14	15 / 16	13	\$375	<b>Bryce Corp.</b> Memphis, Tenn.	Thomas Bryce <i>chairman and CEO</i>	5	800	1 2 5 6 7 8
15	14	16	\$370	<b>American Packaging Corp.</b> Rochester, N.Y.	Peter Schottland <i>president and CEO</i>	3	600	1 2 3 4 5 7 8 9
16	15 / 16	15	\$360	<b>Ampac Holdings, LLC</b> Cincinnati, Ohio	John Baumann <i>president and CEO</i>	8	~1100	1 2 3 4 5 6 7 8 9
17	17	22	\$350	<b>Pregis Corp.</b> Deerfield, Ill.	Kevin Baudhuin <i>president and CEO</i>	15	875	1 3 4 5 6 7
18	20	19	\$300	<b>Prolamina Corp.</b> Westfield, Mass.	Greg Tucker <i>CEO</i>	3	400	1 3 4 7
19	18	18	\$275*	<b>Amcor Flexibles</b> Mundelein, Ill.	Tom Cochran, <i>VP Flexibles Americas &amp; Medical Europe president</i>	9	800	1 2 3 4 5 6 8 9
20	19	20	\$250	<b>cei (Coating Excellence Int'l LLC)</b> Wrightstown, Wis.	Michael Nowak <i>president and CEO</i>	3	500	1 4 5 6 7 8 9
21	21	21	\$164*	<b>Scholle Packaging, Inc.</b> Irvine, Calif.	Leon P. Gianneschi <i>president and CEO</i>	7	990	1 2 6 7 8 9
22	22	24	~\$160*	<b>Shields Bag &amp; Printing Co.</b> Yakima, Wash.	Lisa Shields-Long <i>president and CEO</i>	1	490	1 2 3 6 7 8 9
23	23	23	~\$140*	<b>Mondi Jackson, Inc.</b> Jackson, Mo.	Franke Reinhold <i>president and COO</i>	2	N/A	1 2 3 5 6 8 9
24	24	25	\$119	<b>Oracle Packaging, Inc.</b> Winston-Salem, N.C.	Scott Dickman <i>CEO</i>	2	285	1 2 3 4 5 7 8
25	25	N/A	\$115	<b>Automated Packaging Systems</b> Streetsboro, Ohio	Bernard Lerner <i>CEO</i>	5	500	1 3 4 5 6 7 8

\*Flexible Packaging estimate, based on information from Hoover's Online database, D&B database and/or the Company's own data.  
MARKETS: 1-Food; 2-Beverage; 3-Pharmaceutical; 4-Medical; 5-Personal Care; 6-Household Care; 7-Retail; 8-Industrial; 9-Agriculture